



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3685-041
Job Sheet 201347



Part No: D3685-041

Job Qty: 1 pcs

Part Name: Bipod Mount Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/1/19

Job Tracking No:

Due Date: 10/3/19

Created By: Linda Lacelle

Type: AOG

Description:

Note: DWG REV F IPP Rev:A new issue 08-02-12 DD verified by:LL IPP Rev:B As per Rev B 09-01-07 JLM Verified By:EC IPP REV:C AS PER REV D 10-03-16 JLM VERIFIED BY:EC IPP Rev:C Added sealant note as per Rev C 09-01-20 JLM Verified By:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	1 pcs	10/3/19	10/3/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

DAS
58 OCT 02 2019
Q-AC

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
110	Small Fab - 2 - B4B	1 pcs	10/3/19	0.00 1.75	Small Fab - 1 - B4B	DAS 58 9-89
					Small Fab - 2 - B4B	OCT 0 2 2019
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
120	QC 5	1 pcs	10/3/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	DAS 40 9-89
					QC 5 - 61	OCT 0 2 2019
					QC 5 - 81	
130	Packaging 3-1 - Stock - B4B	1 pcs	10/3/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	ST 358 DAS 74 9-89
					Packaging 3 - 5 - B4B	OCT 0 2 2019
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
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					Packaging 3 - 26 - B4B	

				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	1 pcs	10/3/19	0.00 0.00	QC 21 - SA - 21	OCT 02 2019
				QC 21 - SA - 70	DAS
				QC 21 - SA - 53	21
					9.25
Part Op 100 - (Pick Kit) Descriptions: 110 - (Small Fab) 120 - (QC5- Inspect part completeness to step on W/O) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D3684-047	Fwd Leg Assembly	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	f156929	
D3684-049	Aft Leg Assembly	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	f144865	
D3687-3	Mount	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	f93757	
HL32PB8-14	Replacement Hi-Lok Pin	4 pcs (4 ea)	100-Packaging 1 - Pick Kit	fm134180-80	
HL86-8	Collar	4 pcs (4 ea)	100-Packaging 1 - Pick Kit	fm134180-0	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Packaging 1 - Pick Kit	D3684-047	1	1	0	
	D3684-049	1	2	0	
	D3687-3	1	1	0	
	HL32PB8-14	4	53	0	
	HL86-8	4	52	0	
Part Specifications					
Specifications could not be found.					